## AMERICAN KOYO BLYTHEWOOD, SOUTH CAROLINA



Carlisle Associates has worked with the KOYO Team several times. First, we handled the design of the upfit of Northpointe Shell Building #1 which was 71,000 SF including a simultaneous addition of approximately 60,000 SF to the existing shell building. We then designed another addition, resulting in a total building square footage of 160,000 SF.

In 2013, we were selected to design a third facility addition adding about 270,000 SF of office and production areas while operations continued. The total building square footage is now approximately 430,000 sf.

The building has insulated precast concrete walls, with a conventionally framed steel joist and joist girder roof structure.

